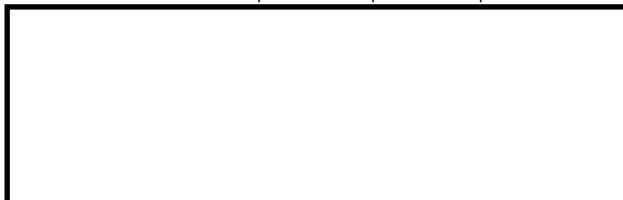


Oil Pattern Distance	47	Reverse Brush Drop	40	Oil Per Board	50 uL
Forward Oil Total	19.7 mL	Reverse Oil Total	8.9 mL	Volume Oil Total	28.6 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	74	0.0	1.4	1.4	3700
2	3L	3R	2	10	3	70	1.4	4.2	2.8	3500
3	5L	4R	2	14	3	64	4.2	8.1	3.9	3200
4	7L	7R	2	18	3	54	8.1	13.2	5.1	2700
5	9L	8R	3	18	3	72	13.2	20.8	7.6	3600
6	12L	12R	2	22	3	34	20.8	27.0	6.2	1700
7	14L	14R	2	26	3	26	27.0	34.3	7.3	1300
8	2L	2R	0	26	3	0	34.3	47.0	12.7	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	47.0	37.0	-10.0	0
2	16L	15R	3	22	3	30	37.0	27.7	-9.3	1500
3	14L	13R	2	22	3	28	27.7	21.5	-6.2	1400
4	12L	11R	2	22	3	36	21.5	15.3	-6.2	1800
5	10L	11R	2	22	3	40	15.3	9.1	-6.2	2000
6	9L	10R	2	18	3	44	9.1	4.0	-5.1	2200
7	2L	2R	0	14	3	0	4.0	0.0	-4.0	0

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.64	1.86	1.11	1.07	1.83	4.33

